

## Reeves Ultima Disc Kits Constant & Variable

Constant driving discs #50 & #53 are located on motor shaft.

Variable driven discs #65 & #66 are located on the variable shaft at the output end of the drive.

Constant disc kits for sizes 1 & 2 include fixed & sliding disc (#50 & 53), key (#51), clamp collar (#252), bushings installed (#251) and thrust bearing (#43).

Constant disc kits for size 3 include fixed disc (#53), sliding disc (#50) and key (#51).

### CONSTANT DISC KITS

Ultima Basic Size	Motor Frame Size	Motor Shaft/ Disc Bore Dia.	Standard Disc Kit	Chromalife Disc Kit (1)
1	140TC	7/8"	41511265TJ	41511265TK
2	140TC	7/8"	41511265TL	41511265TM
	180TC	1-1/8"	41511265TN	41511265TP
3	180TC	1-1/8"	41511265ZR	41511265ZS
	210TC	1-3/8"	41511265BG	41511265GA

(1) Severe corrosive duty. Disc faces are chrome plated to resist pitting.

Variable disc kit consists of fixed & sliding discs #65 & #66. Sizes 1 & 2 also include XV bushings & key. Size 3 includes #65 & #66 disc and #61 key. Bushings not required on size 3.

### VARIABLE DISC KITS

Size	Standard Disc Kit	Chromalife Disc Kit
1	41511244EB	41511244ER
1	41511244EC	41511244EP
3	41511244ED	41511244EN