

Reeves Motodrive Disc Kits Constant & Variable

Constant driving discs #50 & #53 are located on motor shaft.

Variable driven discs #65 & #66 are located on the variable shaft at the output end of the drive.

Disc kits for sizes 050 - 100-200 include fixed & sliding disc (#50 & 53), key (#51), clamp collar (#252), bushings installed #251) and thrust bearing (#43).

Kits for 300 - 600K include fixed disc (#53), sliding disc (#50) and key (#51).

CONSTANT DISC KITS

Motodrive Basic Size	Motor Frame Size	Motor Shaft/ Disc Bore Dia.	Standard Disc Kit	Chromalife Disc Kit (1)
050	48Y & 56C	5/8"	41511265TD	41511265TE
100	56C	3/4"	41511265TG	41511265TH
	56CZ, 140TC (2)	7/8"	41511565TJ	41511265TK
200	56CZ, 140TC	7/8"	41511265TL	41511265TM
	180TC	1-1/8"	41511265TN	41511265TP
300	182TC-184TC	1-1/8"	41511265BF	41511265FZ
	213UC-215UC	1-1/8"	41511265CK	41511265FY
	213TC-215TC	1-3/8"	41511265BG	41511265GA
400	213TC-215TC	1-3/8"	41511265BH	41511265GC
	254UC-256UC	1-3/8"	41511265BL	41511265GB
	254TC-256TC	1-5/8"	41511265BK	41511265GE
500	254TC-256TC	1-5/8"	41511265BM	41511265GH
	284UC-286UC	1-5/8"	41511265BR	41511265GG
	284TC-286TC	1-7/8"	41511265BN	41511265GJ
	324UC-326UC	1-7/8"	41511265BS	41511265GF
	324TC-326TC	2-1/8"	41511265BP	41511265GK
600	284TC-286TC	1-7/8"	41511265BT	41511265GS
	324UC-326UC	1-7/8"	41511265BW	41511265GM
	324TC-326TC	2-1/8"	41511265BV	41511265GR
	364UC-365UC	2-1/8"	41511265BX	41511265GL
600K	284TC-286TC	1-7/8"	41511265BY	41511265GT
	324TC-326TC	2-1/8"	41511265BZ	41511265GP
	364UC-365UC	2-1/8"	41511265CA	41511265GN

(1) Severe corrosive duty. Disc faces are chrome plated to resist pitting.

(2) Standard on all size 100 Motodrives beginning 1984. Those drives identified by "B" & "C" prefixes to the size.

VARIABLE DISC KITS

Kit consists of fixed & sliding discs #65 & #66. Sizes 050-100-200 also include XV bushings & key.

Size	Standard Disc Kit	Chromalife Disc Kit
050	41511244EA	41511244ES
100	41511244EB	41511244ER
200	41511244EC	41511244EP
300	41511244ED	41511244EN
400	41511244EE	41511244EM
500	41511244EF	41511244EL
600	41511244EG	41511244EK
600K	41511244EH	41511244EJ

For manuals and parts breakdowns, see www.master-pt.com